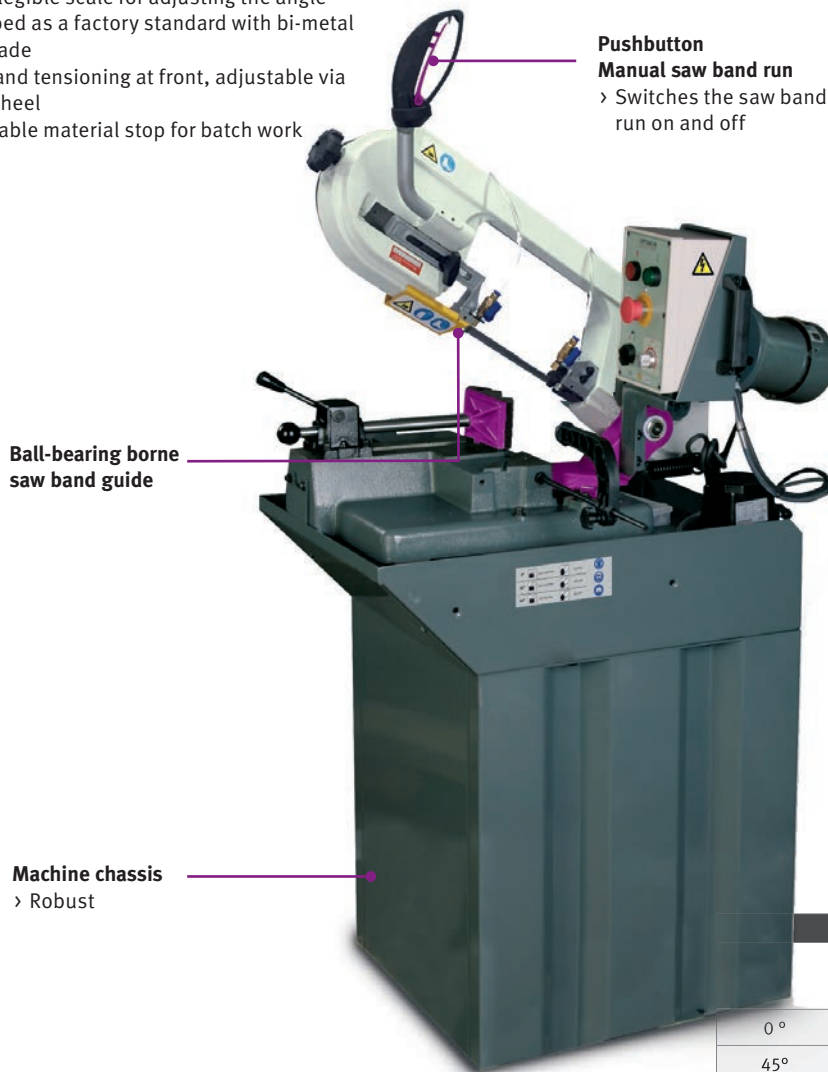


Band saw for metal working with mitre-pivoting saw head and continuously adjustable saw band speed

Facts that impress in terms of quality, performance and price

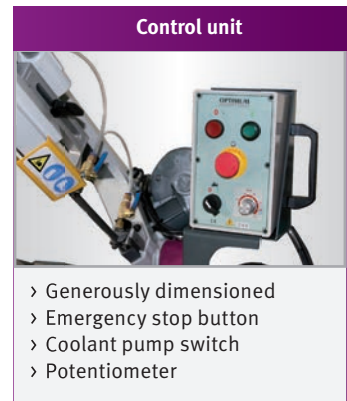
- ▶ Low-noise running action
- ▶ Grey cast base plate and saw head
- ▶ Stable saw frame for smooth, low-vibration action
- ▶ Easily legible scale for adjusting the angle
- ▶ Equipped as a factory standard with bi-metal saw blade
- ▶ Saw band tensioning at front, adjustable via handwheel
- ▶ Adjustable material stop for batch work
- ▶ Fast workpiece clamping thanks to quick clamping vice
- ▶ Fully equipped; the user can immediately start productive work after commissioning



Ball-bearing borne saw band guide

Machine chassis
 > Robust

Pushbutton Manual saw band run
 > Switches the saw band run on and off






- > Generously dimensioned
- > Emergency stop button
- > Coolant pump switch
- > Potentiometer



- > Continuously variable saw band speed

Scope of supply	
> Material stop	
> Bi-metal saw band	
> Machine chassis	
> Coolant system	

Cutting areas			
			
0°	Ø 150 mm	160 mm	150 x 160 mm
45°	Ø 105 mm	105 mm	105 x 130 mm
60°	Ø 65 mm	65 mm	65 x 65 mm

The cutting area was determined for a full section.
 The cutting range can be larger in case of cut-off sections.

Model	S 150G Vario
Article no.	3300150

Technical specifications	
Electrical connection	230 V / 1 Ph ~ 50 Hz
Motor output	1.1 kW
Coolant pump motor	50 W
General instructions	
Lifting the saw head	manual
Feed	continuously variable
Saw band speed	20 - 65 m/min
Number of speeds	Continuously variable
Saw band dimensions	1 735 x 12.7 x 0.9 mm
Cutting angle	0° to 60°
Dimensions	
Length of vice open/closed	1 120 / 930 mm
Width without/with material stop	510 / 720 mm
Height of saw head bottom/top limit position	1 240 / 1 590 mm
Weight	100 kg

AQUACUT C1	3530030
> For cooling the cut	
> 10 litres	

Saw bands HSS bi-metal M 42		
Teeth per inch	Tooth angle	Article no.
6 tpi	10°	3351521
6 - 10 tpi	0°	3351522
10 - 14 tpi	0°	3351538
Saw band set HSS bi-metal M 42		3351501
1 pc. saw band 6 tpi; 10°		
1 pc. saw band 6 - 10 tpi; 0°		
1 pc. saw band 10 - 14 tpi; 0°		
„General saw band information“ on page 220		